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0 082 329**Description****Field of the Invention**

This invention relates to dot matrix printers in general and to print head suspension or carrier systems for such printers in particular, and to drive mechanisms for oscillating the print head carrier or suspension systems therein.

Prior art

A wide variety of dot matrix print mechanisms are known, of course. Those employing a shuttle principle in which print heads are affixed to a movable carrier are commonplace, but those in which the print heads and the carrier move together as a single piece are relatively few. Only U.S. Patent 4,127,334 is presently known to the applicant for this latter type of design.

This patent utilizes a generally E-shaped pair of flexible spring elements to support a rigid frame on which are mounted one or more print heads for reciprocation along a print line. The E-shaped spring elements are known to provide a linear translation when the top and bottom legs of the E-shaped springs are anchored to framework and the center leg is flexed back and forth. Two sets of such E-shaped springs are employed in this known patent, with one set of springs at each end of a general printing region and with the print head framework being affixed to the center legs of the E-shaped springs. This obscures the printing since the line of print produced is in a lower vertical position than the top of the springs. This patent also includes an off-center crank reciprocating driving means operating as an ordinary connecting rod and crank mechanism. This mechanism introduces forces which are not in the desired line of travel and hence introduces unwanted vibrations in a direction perpendicular to the desired printing line. Also, such a mechanism cannot impart a linear velocity to the print head framework and, therefore, makes the control of the printing operation much more complex. In addition, this patent employs command springs built up from several pieces requiring mechanical affixation in an interconnection with the other elements such as the print head mounting framework and requires additional frame elements for mounting and springs themselves. The complex assembly of multiple pieces is subject to requiring periodic adjustment, may involve additional manufacturing and maintenance expense, and may also produce a higher degree of unreliability due to the numerous parts and concomitant potential areas for mechanical failure.

30 Objects of the Invention

In view of the foregoing difficulties with the known prior art, it is an object of this invention to provide an improved reciprocating shuttling printer of reduced cost and complexity.

An additional object of the present invention is to provide improved reciprocable driving means to provide a pure linear velocity in direct axial alignment with the motion of the shuttle framework along the printing line.

Still a further object of this invention is to provide a compact, low cost printer of modular form that can be added in replication to a given terminal or printing application where one or more printing stations may be required for the same machine.

40 Summary

The dot printer according to the invention comprises an elongated printing element support member, one or more dot printing elements mounted on said support member orthogonally thereto, a platen arranged adjacent to and parallel with said support member, a suspension spring and frame element essentially composed of two identical parallel E-shaped plate spring elements having each a style and three legs, said support member being rigidly mounted between the free ends of the first (upper) pair of legs, the free ends of the second (central) pair of legs being connected to a frame piece which is rigidly affixed to the frame of said printer, said support member and the free ends of the third (lower) pair of legs being connected together through a connector bar, and said styles of both E-shaped element being connected together through braces, and drive means causing a linear speed reciprocation movement of said printing element support member in a direction parallel to said platen, without orthogonal or off-axis forces.

According to a specific aspect of the invention, the various parts of the suspension spring and frame element and the printing element support member are molded as one piece plastic element.

According to another aspect of the invention the drive means comprise a fixed field magnet and a coil suspended in the field of the magnet and moving thereto upon application of electrical current to the coil, and electronic control means connected to said coil to modify the current in said coil in terms of its displacement, and to move this coil with a linear speed between both ends of its displacement.

According to another aspect of the invention the drive means comprise a uniformly rotating motor, a meshed pair of non circular gears, one of which being coupled to the motor, the other one being coupled to the driving shaft of a crank and rod type mechanism, the geometrical configuration of said non circular gears being such that said driving shaft is rotated at an irregular angular velocity which, when transmitted to said crank and rod type mechanism cause, the free end of said rod to move at a substantially linear velocity.

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The invention will now be described with regard to preferred embodiments showing the best modes contemplated for utilizing the invention as shown in the accompanying drawings as follows.

Brief description of the drawings

5 Figure 1 illustrates a pictorial view of the one-piece molded plastic print head suspension, compound cantilever spring and head mounting frame element.

Figure 2 illustrates an exploded schematic view of the major components for the printer utilizing the one-piece molded suspension and spring assembly of the present invention as well as the voice coil driver assembly of the present invention and other elements of the preferred embodiment.

10 Figure 3 illustrates a schematic cross-sectional view taken toward the edge of the paper in a printer constructed according to the general scheme shown in Figure 2.

Figure 4 illustrates the emitter output, velocity of the print head and direction of travel for several half cycles of operation.

15 Figure 5 illustrates the air moving function of the vanes of the rear of the E-spring assemblies which are integrally molded with the device shown in Figure 1.

Figure 6 illustrates an electrical flow chart and schematic diagram for the control and feedback of the voice coil linear driver mechanism shown in Figure 2.

20 Figure 7 illustrates the detail of the voice coil winding employed in the preferred embodiment.

Figure 8 is a force and displacement chart for operation of the mechanism shown in Figure 2 over a complete cycle of oscillation from left to right and back.

Figure 9 is a force and displacement chart for the forces to be generated by the drive means to drive the carrier assembly as shown in Figure 2.

25 Figure 10 illustrates an alternative reciprocating drive mechanism utilizing noncircular gears to provide an irregular angular velocity and provide abrupt transitions in direction with a smooth and linear velocity profile intermediate the transitions.

Figure 11 is a comparison of the velocity output profile developed by a mechanism depicted in Figure 7 as contrasted with normal circular gearing output results.

30 Figures 12 and 13 schematically illustrate the nomenclature and measurement conventions adopted for describing the noncircular gear set values in connection with Appendix Table I.

Detailed specification

The print head suspension framework and mounting system which is depicted in Figure 1 is an integrally molded single piece of plastic. The design was originated to obtain the lowest possible parts cost. It requires, due to the flexing of the E-shaped cantilever spring members, a relatively low tensile modulus in order to keep the spring rate as low as possible since the spring loads will be reflected as loads on the moving voice coil driver system. However, creep modulus of the selected material must be sufficiently high so as to minimize cold flow problems. A number of materials were surveyed and parts were modeled. The most effective material is a polysulfone having a creep modulus of 22,760 kg/cm² at 5°C and 280 kg/cm² load, tensile modulus of 24780 kg/cm² and a specific gravity of 1.37. Other suitable materials are a polyester and copolymers of engineering structural polymer. In general, the desired materials must have 1.1 to 1.4 specific gravity, 23800 kg/cm² minimum tensile modulus and a creep modulus of 22400 kg/cm² minimum at 50°C and 105 kg/cm² load.

35 Turning to Figure 1, the one-piece molded print element shuttle suspension and frame member 1 is seen to comprise two relatively E-shaped cantilever spring elements at the ends 2 and 3 respectively.

40 The molded E-shaped spring members are made such that each member 2 and 3 has first, second and third legs numbered 11, 12 and 13, respectively. Legs 12 are made twice the width of legs 11 and 13 so that the spring rate of the outer leaves 11 and 13 exactly equals that of the center leaf 12. The outer ends forming the bar or stile of the E-shape on each of the spring suspension members 2 and 3 connected together through braces 10a and 10b, the stiles and the braces being formed together in a common piece 10. As will be soon later, when the suspension elements of the molded spring assembly are operated in flexure, the end pieces 10 can be utilized to provide a fanning and cooling action for electronic components necessary for the operation of the printer.

45 Print head carrier frame 7 and aligning member 8 are integrally molded with the spring suspension system. A connector bar 6 connecting the upper framework elements 7 and 8 to the lower framework elements 4 and 5 assures that elements 4, 6, 7 and 8 will move together in reciprocation. Framework element 5 is not visible on the figure because it connects both legs of element 4 and is hidden behind connector bar 6. The oscillatory drive means applies reciprocating forces along the lines EE in Figure 1. This means will be described in greater detail below.

50 Elements 7 and 8 are shown with alignment holes for accepting wire matrix print heads. It is equally advantageous to employ ink jet dot printers, thermo electric printers, and the like. The holes shown in members 7 and 8 are therefore only indicative of the relative position of a plurality of dot forming heads which may be carried by members 7 and 8.

55 The frame piece 9 is integrally molded with the E-spring elements and is affixed to the center legs 12 of each E-shaped spring end piece 2 and 3, respectively. Frame piece 9 is affixed to rigid framework in the

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printing machine mechanism not shown. Thus the center legs 12 are rigidly anchored by the attachment frame members 9 to a mechanical ground.

The element 5 may have attached to it an optical apertured grid strip to serve as a timing emitter of the well known sort normally employed in wire matrix or dot matrix printers to give appropriate timing pulses for use in electronic control system for synchronizing the firing of the dot matrix solenoids or the like to construct the desired characters.

Turning to Figure 2, the overall major component of a preferred embodiment of a dot matrix printer mechanism utilizing the integrally molded spring framework suspension and carrier assembly 1 are shown. A linear voice coil actuator 14 having a movable armature or coil 16 and a driving bulkhead 18 as utilized in the preferred embodiment are also shown together with other elements in the preferred design. A roller member not shown in Figure 2 is affixed to the bottom of the frame member 5 or 4 to interact with the cam member 17 at each end of oscillatory stroke. This action rocks the cam member 17 in a clockwise or counter clockwise direction depending upon the direction of motion of member 4. A oneway clutch 18 torqued by cam 17 provides a unidirectional rotary motion output on shaft 19 for the purpose of incrementing a paper feed roller 20 and driving a ribbon drive spindle 21.

An individual print element 22 is shown positioned coaxially in line with a set of the apertures in the frame member 7 and 8. It being understood that one or more such print heads 22 may be employed and that they may be of any of a variety of types. An emitter aperture grid 23 containing numerous apertures or slots 24 may be affixed to member 4 or 5 for oscillation back and forth with the carrier and suspension. The emitter grid 23 may pass between the typical photo source and sensor mounting block 25. This block contains a light emitting diode and a photo sensor on opposite sides of a slot through which the emitter grid 23 reciprocates in a well known fashion.

A fixed platen 26 is shown positioned adjacent the printing area where the print head 22 will be reciprocated. Paper feed roll 20 can, through a normal friction feeding engagement with a paper supply 2, cause the paper to increment by one dot height. It is necessary to feed the paper supply at the end of each reciprocating stroke of the carrier to begin printing a new dot. This is done by means of cam member 17, one way clutch 18, etc.

Turning to Figure 3, a schematic cross section of the major elements depicted for the assembly in Figure 2 is illustrated. As may be seen, the feed roll 20 is depicted as roll pair 20A and 20B which frictionally grip and drive the paper 27. The cantilever suspension assembly 1 is rigidly affixed by the frame pieces 9 attached to the center leg 12 of each of the E-shaped spring members. The molded framework 7 and 8 are shown together in a mere schematic representation. The print heads 22 would be coplanarly arranged with respect to the printing line on platen 26 as indicated. An overall cover which may incorporate a plastic tearing knife or guide bar 28 is also shown.

Turning to Figure 4, a timing diagram for a preferred embodiment of the printer as schematically illustrated in Figures 2 and 3 is shown.

In Figure 4 line A illustrates a velocity chart versus time. An initial "set up" time between point A and point C during which the one-piece molded carrier and print head assembly is accelerated from 0 to 398 millimeters per second velocity is shown. This time period may be arbitrary, but typically requires approximately 20 milliseconds. From point C to point D on line A, one full cycle of printing consisting of a left to right and a right to left printing stroke is indicated. The elapsed time of 111 milliseconds (H) is arbitrary and of course longer print lines or greater or lower speeds might be employed. The desired printing stroke covers approximately 16.6 millimeters which is sufficient to encompass 10 dot matrix characters of 5 dots of primary width each. As shown by section E in Figure 4, a brief period at the end of each printing stroke left to right or right to left is allowed for paper feeding time, approximately 13.6 milliseconds as shown. The left to right and right to left print strokes are indicated in sections F and G, respectively, and are truncated to show only a few of the 50 emitter pulses on line B which would be desired. Between the times labeled T₁ and T₅₀, these emitter pulses would be produced by the aperture emitter 23 shown in Figure 2. Each emitter pulse has a total duration I which corresponds to a distance of approximately .339 millimeters of lateral travel. Wire firing for wire matrix print heads can be easily timed to the rising or falling edge of such pulses produced by an emitter.

Turning to Figure 5, a plan view of a portion of the integrally molded spring and suspension means 1 is shown. Only the leaves of the E shaped spring members 11, 12 and 13 and the connecting end pieces 10 are indicated. The rest position is identified as position A in which only the top most leaf 11 of the E-shaped member is visible. On a printing stroke to the right (to position B for element 10) the center leaf 12 becomes exposed as leaves 11 and 13 flex to the left (equivalent to the print head carrier 7, 8 moving toward the right in Figure 1 and 2). In the opposite direction of travel from the rest position A, printing is also accomplished. The left is indicated by the position of element 10 indicated by a letter C. This back and forth motion of the leaves 11, 13 and the common connector members 10 produces a significant air flow shown generally by the arrows in Figure 5 which may be directed or channeled to impinge upon a circuitboard 29 carrying electronic component 30 schematically shown as resistances. As is well known in the printer field, electronic circuit boards 29 typically require small cooling fans or other source of air flow to provide adequate cooling and stable operation of sensitive electronic components. By adding a fan shaped flap 10 as the common connector illustrated in Figures 1 and 2, etc., the integrally molded spring and suspension carrier assembly also serves as a fan to provide this cooling flow of air.

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The linear voice coil driving assembly 14, 15 and 16 indicated in Figure 2 can be driven electronically using power drive amplifiers similar to those employed in the audio or high fidelity industry. The specific drive coils are mounted in the armature 15 and are supplied with current by the circuit shown schematically in Figure 6. An additional winding is supplied in the armature 16 to provide a back electromotive force (EMF) pick up signal providing feedback for the control of the precise velocity and position of the armature 18. The circuitry of Figure 6 schematically shows the overall drive and feedback control technique.

Separate windings 31 and 32 are schematically illustrated and will be described further with respect to specific figures depicting them later. A waveform generator 33 generates a rising voltage waveform of the proper shape and duration (to be described below) at its output 34. This is summed with the feedback 10 coming on line 35 which provides a small correction to the output signals which are then applied to a power driving amplifier 36 for eventually driving coil 31. As current is applied to coil 31 by the amplifier 36, the fixed pole piece 14 (not shown in Figure 6) interacts with the electromagnetically generated field of the coil 31 to cause the coil to move inward or outward along the pole piece in element 14 in a manner similar to which a voice coil drives an ordinary audio speaker element. Feedback signals are generated by an EMF 15 generated in coil 32 through a load resistor 37. These signals are sensed at an input buffer amplifier and inverted in inverter 39 where they may be at the output compared or summed with the output from the waveform generator in the summer 40. These provide, if any difference or excess exists, a feedback control 20 on line 35 to the summer 41 for modifying the input of power drive amplifier 36 to more accurately control the velocity and position of the moving coil 31. Overall limits on the voltage excursions can be compared in threshold gate 42 and employed to drive an indicator which will be described in further detail below.

The circuit of Figure 6 may be further described as follows. The feedback coil 32 is physically attached to the mounting core of the power drive coil 31 so that the two coils move together in the presence of the same magnetic field. As the power coil 31 moves, an electro motive force will be generated in the feedback coil 32. Under normal operation, this feedback should be identical in amplitude waveform and frequency to 25 that of the drive coil signal coming from the power drive amplifier 36. Should any aberration of motion occur during the operation of the printer such as by means of a paper jam or intrusion of a foreign object, the signal produced by the feedback coil will be different from that provided to the power amplifier 36. The circuit in Figure 6 processes the feedback signal to detect or correct for these conditions.

30 The feedback signal is sent to an inverting amplifier 39 through a buffer amplifier 38 to avoid any distortion interaction from the feedback coil 32 modifying the operation of the drive coil 31. From the inverting amplifier 39 the signal is summed with the original driving signal in the summer 40 to yield a correction signal. In normal operation the correction signal will be very small and will be centered about 0. The small signals are fed back into the drive amplifier 36 through summer 41. The resulting motion of the 35 drive coil 31 will be one that better tracks the input waveform. If there is a malfunction such that the motion of the drive coil 31 is impeded and differs significantly from the original driving signal, this will be detected by a threshold gate 42 detecting a level of feedback beyond set limits which may be chosen as desired. This event can be used to shut off power and illuminate a light or LED to notify the user that a regular operating condition has occurred. A reset button or switch can be installed if desired to reset and resume operation.

40 Details for the drive coil 31 and the feedback coil 32 in the preferred embodiment are as follows. The drive coil consists of 240 turns in two layers of 120 turns each of close wound enamel insulated #31 gauge magnet wire and exhibits a total resistance of approximately 6.6 ohm. The feedback winding for coil 32 is one layer of 40 turns of #38 gauge enamel insulated magnet wire wound on a .78 mm pitch on the outer layer of the inner drive coil but insulated therefrom by a single layer of insulating tape between windings. This latter winding exhibits 3.6 ohm resistance. The return leg of the winding is brought back 45 inside of the turns of the winding coil to hold it securely in place in the same manner that voice coils are wound on bobbins. The coil is shown schematically in Figure 7.

In Figure 7 the moving armature 15 and the driving cross head 16 are attached to a bobbin core 43 which may be of non-magnetic metal, cardboard, plastic or the like. In the preferred embodiment, this bobbin is made of aluminum for strength and is machined to a smooth finish for a close but non-frictional fit into the aperture of the driving pole piece 14.

50 Figure 8 illustrates the spring loading force moving right and left including the forces occasioned by the cam paper incrementer mechanism 17 and 18, etc. These forces must be supplied by the driving coil and result in the total force shown in Figure 9 for one complete cycle from right to left and back to the right again. As may be understood, when the spring carrier suspension mechanism is deflected to the right or left of center, energy stored in the spring is released so that for at least a portion of the return stroke, the coil need not supply as much force. However, after crossing the center or 0 force position, additional energy must be supplied to deflect the spring in the opposite direction. When these forces are operated at or near the natural period of vibration for the spring suspension system, some efficiency in operation 55 results.

55 If the frequency of oscillation of current reversal applied to the driving coil is adjusted to be at or approximately the same as the natural period of vibration of the spring and carrier mass suspension system, very small additional forces are required in order to keep the system in motion. These are chiefly those forces which are extracted by the paper incrementing mechanism near each end of the travel from left to right or right to left. Frictional losses are minimum since there are no bearings, pivots, sliders, etc.

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Frictional losses due to air motion are the primary source of loss other than the direct mechanical loss due to extraction of force by the paper incrementing mechanism previously described.

Figure 10 illustrates an alternative mechanical gear and reciprocating crank mechanism to replace the voice coil driver. A motor 44 supplies a continuous uniform velocity output through the matched circular gear set 45 to shaft 46 carrying the first of a noncircular gear set 47A and 47B. The constant angular velocity output at shaft A is converted into an irregular angular velocity output by the non-circular gear set 47A and 47B to provide an irregular angular velocity output on shaft B labeled 48. The one to one circular gear set 49 applies this irregular velocity to a matched circular gear set 50 through the shaft. In the circular gear set 50, each gear is supplied with a driving pin 51 connected to or journaled in individual arms of a flexible plastic connecting rod 52 like a conventional crank and rod mechanism. This rod 52 provides a direct linear output with no component of force orthogonal to the direction of travel at its output point 53.

A helical thread mounted on a drum 54 operates with fixed interposer pins attached to an incrementing wheel (not shown) to increment the wheel by one thread pitch length on the helix 54 with each rotation of the shaft. Each full rotation of the shaft 51 provides an increment at the beginning of a rotation (end of the previous rotation) and another increment halfway through a revolution. Thus, the helical thread is configured to present a cam surface which is not sloped for approximately one-half of a revolution and then it is stepped upward by the distance equal to a given dot row height representing the end of one left to right or right to left stroke at the output 53. This will increment the paper by one dot height. Then, with continued rotation of shaft the shaft, further increment will occur at the end of the return stroke. These details of the helical thread path on drum 54 would be obvious to one of ordinary skill in the art and are not described further.

The flexing drive coupling member 52 can be molded of plastic to reduce cost as is done in the preferred embodiment. The non-circular gear set 47A and 47B is utilized to better control the output motion at point 53. The velocity profile obtained differs substantially from that that would be obtained with normal circular gearing. Figure 11 illustrates the difference.

In Figure 11, the upper curves illustrate the tracing obtained of velocity and time given a normal circular gear set with an input drive rotating at 540 RPM which yields approximately nine cycles per second or 111 milliseconds per cycle. The velocity labeled V1 is slightly greater than that at V2 from the effect of the crank pin and angular thrust output being different at one end of the throw from the other as is well known in the mechanical arts.

The lower portion of Figure 11 illustrates the velocity profile versus time that may be obtained with the noncircular gearing shown in Figure 10. Initial high velocity acceleration rates followed by a flat sustained velocity and an abrupt but smooth transition to the opposite direction are shown. The velocity profiles can be designed so that the maximum V1 and V2 velocities are equal and that the velocity is maintained at a very steady rate over the interval of a print line which is most desirable.

The non-circular gear set comprises two identical gear of non-circular form. They are so designed that the sum of radii measured from each gear center to their common mesh point is constant. In the case illustrated, the constant is 30 mm. This can be verified in Appendix Table I by adding the radii R1 and R2 at each degree of rotation measured as R for gear 1 in the Table. A full set of radius values for each gear in one-degree increments for 0 through 360 is listed in the Table. For gear 1, r is zero when the longest diameter is horizontal in the small Figure 12. Since each gear will rotate by an amount that will produce an equal peripheral travel and R1 does not equal R2, it follows as shown in Figure 13, that r₁ does not equal r₂ for most gear positions. The starting position is shown in Figure 12 with gear 1 set with its longest axis horizontal and defined as 0 degree rotation for purposes of this description. Also for purposes of description, gear 1 in Figure 12 is assumed to rotate counter clockwise. Gear 2 will be engaged with a slight amount of pre-rotation in the clockwise direction as shown in Figure 12 and in the first entry in Table I as 1.49198881 degrees of rotation (measured in this case relative to the gear's shortest axis positioned horizontally). The other table entries follow the same format under each degree of rotation for gear 1. The entries are: degrees of rotation r₁, gear designation (gear 1), R1 (tangent radius for gear 1), r₂ degrees of rotation for gear 2, and R2 (tangent radius for gear 2). Further details of the non-circular gear set employed in the preferred embodiment are given below in the Appendix, Table I which shows the radius of the gears as a function of angular rotation for one full 360° arc. These gears can be of molded plastic for quiet operation and low cost manufacture. This arrangement has the result of achieving a flat velocity profile across the print line distance. This is of interest in providing high forces for the incrementing function without the limitation of requiring these forces to be extracted from the maximum ends of travel of a voice coil as disclosed above where the force available requires higher currents at these points.

The flexing V-shaped coupling element 52 provides the unique result of counter balancing orthogonal forces. The two counter rotating gears provide orthogonal forces that directly cancel in the V flex coupling 52. Only the resultant straight linear thrust along the axis of symmetry midway between the two shafts of the output gears are produced along the line shown at the output coupling 53.

This mechanical design for the drive mechanism has the additional advantage in that the motor 44 can supply at its output pulley a continuous rotary drive for driving printing ribbon and the like without the necessity of the more complex stepwise camming and incrementing arrangement necessary with the above disclosed voice coil prime driver designs. However, the voice coil design is easily constructed with a minimum of mechanical cost and complexity and provides a basically electronically controlled mechanism.

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Either drive may be satisfactorily employed provided that appropriate spacings in the emitter grid are used to adjust the aforementioned velocity profile differences. It will be understood that the non-constant velocity output of the voice coil is not a detriment in such operations since actual wire firing timings for printing the dots are derived from a physical displacement registered by the emitter grid.

5

APPENDIX—TABLE I

	0. 0, 1. Gear 1	8.	16.
10	17.98141301 R ₁ 1.49198681 R ₂ 12.03858699 R ₃	17.98141301 13.42788129 12.03858699	17.98141301 25.36377578 12.03858699
15	1. 1. 17.98141301 2.983973621 12.03858699	9. 1. 17.98141301 14.9198681 12.03858699	17. 1. 17.98141301 26.86576269 12.03858699
20	2. 1. 17.96141301 4.475960431 12.03858699	10. 1. 17.96141301 16.41185491 12.03858699	18. 1. 17.96141301 28.3477494 12.03858699
25	3. 1. 17.96141301 5.967947241	11. 1. 17.96141301 17.90384172	19. 1. 17.96141301 29.83973621
30	12.03858699	12.03858699	12.03858699
35	4. 1. 17.96141301 7.459934052 12.03858699	12. 1. 17.96141301 19.39582883 12.03858699	20. 1. 17.96141301 31.33172302 12.03858699
40	6. 1. 17.96141301 8.951920862 12.03858699	13. 1. 17.96141301 20.88781534 12.03858699	21. 1. 17.96141301 32.82370983 12.03858699
45	6. 1. 17.96141301 10.44390767 12.03858699	14. 1. 17.96141301 22.37980215 12.03858699	22. 1. 17.96141301 34.31569664 12.03858699
50	7. 1. 17.96141301 11.93589448 12.03858699	15. 1. 17.96141301 23.87178897 12.03858699	23. 1. 17.96141301 35.80768345 12.03858699
55			

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APPENDIX—TABLE I (contd.)

	24.	32.	40.
5	1.	1.	1.
	17.96141301	17.85083341	17.24136579
	37.29967026	49.17869283	60.48561194
	12.03858699	12.14906659	12.75883421
10	25.	33.	41.
	1.	1.	1.
	17.96141301	17.80918199	17.09909739
	38.79165707	50.63956133	61.81103063
	12.03858699	12.19081801	12.90090261
15	26.	34.	42.
	1.	1.	1.
	17.96141301	17.75966524	16.92919857
	40.28364388	52.09047469	63.10622272
	12.03858699	12.24033476	13.07080143
20	27.	35.	43.
	1.	1.	1.
	17.95843948	17.70168353	16.72078783
	41.77601532	53.62983296	64.36539285
	12.04156052	12.29831647	13.27921237
25	28.	36.	44.
	1.	1.	1.
	17.9494976	16.63433785	16.45263075
	43.26453802	54.95590803	65.67994493
	12.0505124	12.36566216	13.54736925
30	29.	37.	45.
	1.	1.	1.
	17.93446227	17.55646252	16.06998424
	44.76095849	56.26679603	66.73346776
	12.06553773	12.44353748	13.93001576
35	30.	38.	46.
	1.	1.	1.
	17.91320062	17.46652229	15.
	46.23300314	57.76038548	87.73346776
	12.08679938	12.53347771	15.
40	31.	39.	47.
	1.	1.	1.
	17.88546522	17.36244872	14.4133724
	47.70938733	59.13426308	68.65819457
	12.11453479	12.63755128	15.5866278
45			
50			
55			
60			

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APPENDIX—TABLE I (contd.)

	48.	56.	64.
	1.	1.	1.
5	14.16097317	13.073753	12.43185749
	69.55225033	76.08600759	81.9545062
	15.83902683	16.826247	17.66814251
	49.	57.	65.
10	1.	1.	1.
	13.96468622	12.97903913	12.36680428
	70.42312099	76.84854029	82.65584273
	16.03591478	17.02096087	17.63319572
15	50.	58.	66.
	1.	1.	1.
	13.79797032	12.88923623	12.30447502
	71.27474086	77.60182263	83.35119681
	16.20202968	17.11076377	17.69562498
20	51.	59.	67.
	1.	1.	1.
	13.65052384	12.80386124	12.24474567
	72.10968203	78.34640032	84.04082729
25	16.34947616	17.19613876	17.75525433
	52.	60.	68.
	1.	1.	1.
	13.61705096	12.72252338	12.18760767
30	72.92972469	79.08276499	84.72503853
	16.48294904	17.27747664	17.81249243
	53.	61.	69.
	1.	1.	1.
35	13.39440198	12.64490138	12.13266505
	73.73634436	79.81136364	85.40405021
	16.60559802	17.36509862	17.86733406
	54.	62.	70.
40	1.	1.	1.
	13.28052285	12.57072777	12.08013344
	74.53066884	80.5326059	86.07819982
	16.71947715	17.42927223	17.91986656
45	55.	63.	71.
	1.	1.	1.
	13.17398623	12.49977709	12.02983756
	75.31361233	81.24686978	86.74763381
	16.82601377	17.50022291	17.97016244
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APPENDIX—TABLE I (contd.)

	72.	80.	88.
	1.	1.	1.
5	11.98171033	11.68869145	11.47169612
	87.4126087	92.58047382	97.80391384
	18.01828967	18.33130855	18.52830388
	73.	81.	89.
	1.	1.	1.
10	11.93569176	11.63798904	11.4546893
	88.0733421	93.2302918	98.22157326
	18.06430824	18.36201096	18.5453107
	74.	82.	90.
	1.	1.	1.
15	11.89172804	11.80906212	11.43933211
	88.73004353	93.88151998	98.8378944
	18.10827196	18.39093788	18.56066789
	76.	83.	91.
	1.	1.	1.
20	11.84977073	11.58186883	11.42561526
	89.38291521	94.4903515	99.46302192
25	18.15022927	18.41811117	18.57438474
	76.	84.	92.
	1.	1.	1.
30	11.80977619	11.55644937	11.41353062
	90.03215275	95.11693635	100.0670993
	18.19022381	18.44355063	18.56846938
	77.	85.	93.
	1.	1.	1.
35	11.77170501	11.5327258	11.40307112
	90.67794574	95.74143164	100.6802689
	18.22829499	18.4672742	18.59692888
	78.	86.	94.
	1.	1.	1.
40	11.73552151	11.5107019	11.39423074
	91.32047826	95.36398188	101.292672
	18.26447849	18.4892981	18.60576926
	79.	87.	95.
	1.	1.	1.
45	11.70119342	11.49036306	11.38700446
	91.95992944	95.98478922	101.9044491
	18.29880658	18.50983694	18.61299555
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APPENDIX—TABLE I (contd.)

	96.	104.	112.
	1.	1.	1.
5	11.38138817	11.39423074	11.5107019
	102.51574	107.4052378	112.3440751
	18.61861183	18.60576928	18.4892981
	97.	105.	113.
	1.	1.	1.
10	11.37737876	11.40307112	11.5327258
	103.126684	108.0184074	112.9685704
	18.62262124	18.59692888	18.4672742
	98.	106.	114.
	1.	1.	1.
15	11.37497401	11.41353062	11.55644937
	103.73742	108.6324848	113.5951652
	18.82502599	18.58046938	18.44355063
20	99.	107.	115.
	1.	1.	1.
	11.37417257	11.42661628	11.58188883
	104.3480887	109.2478123	114.2239867
25	18.62582743	18.57438474	18.41811117
	100.	108.	116.
	1.	1.	1.
30	11.37497401	11.43933211	11.60908212
	104.9588227	109.8639335	114.86552249
	18.62502599	18.56088789	18.39093788
	101.	109.	117.
	1.	1.	1.
35	11.37737876	11.4648893	11.63798904
	105.5697887	110.481931	115.4890329
	18.62262124	18.5453107	18.38201096
	102.	110.	118.
	1.	1.	1.
40	11.38138817	11.47169612	11.66869145
	106.1810576	111.1007375	116.1265773
	18.61861183	18.52830388	18.33130856
	103.	111.	119.
	1.	1.	1.
45	11.39700445	11.49036206	11.70119342
	106.7928347	111.7215148	116.7660285
	18.61299555	18.50963694	18.29880658
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APPENDIX—TABLE I (contd.)

	120.	128.	136.
	1.	1.	1.
5	11.73552151 117.407561 18.26447849	12.08013344 122.6814265 17.91986656	12.57072777 128.2741431 17.42927223
10	121.	129.	137.
	1.	1.	1.
	11.77170501 118.053354 18.22829499	12.13266505 123.3604682 17.86733495	12.64490138 129.0027417 17.36509862
15	122.	130.	138.
	1.	1.	1.
	11.80977619 118.7025915 18.19022381	12.18750757 124.0446794 17.81249243	12.72252336 129.7391064 17.27747664
20	123.	131.	139.
	1.	1.	1.
	11.84977073 119.3554632 18.15022927	12.24474857 124.7343201 17.75525433	12.80386124 130.4836841 17.19613876
25	124.	132.	140.
	1.	1.	1.
	11.89172604 120.0121646 18.10827196	12.30447602 126.429684 17.89552498	12.80923623 131.2369864 17.11076377
30	125.	133.	141.
	1.	1.	1.
	11.93569176 120.072698 18.08430824	12.36680428 126.1310006 17.63319572	12.97903913 131.0904091 17.02096087
35	126.	134.	142.
	1.	1.	1.
	11.98171033 121.3378729 18.01828087	12.43185749 126.8388369 17.56814251	13.073753 132.7718944 16.926247
40	127.	135.	143.
	1.	1.	1.
	12.02983756 122.0073069 17.97010244	12.49977709 127.5528008 17.50022291	13.17398623 133.5548478 16.82601377
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APPENDIX—TABLE I (contd.)

	144.	162.	160.
	1.	1.	1.
5	13.28052285	15.	17.466852229
	134.3491624	141.352039	151.7187107
	16.71947715	15.	12.63347771
	145.	153.	161.
10	1.	1.	1.
	13.39440198	16.06998424	17.55646252
	135.155782	142.5056618	153.1296007
	16.60559802	13.93001576	12.44353748
15	146.	164.	162.
	1.	1.	1.
	13.51705096	16.45263075	17.63433785
	135.9758447	143.7201139	154.5556738
	16.48294904	13.54736925	12.36686216
20	147.	165.	163.
	1.	1.	1.
	13.65062384	16.72078763	17.70188353
	136.8107659	144.979284	156.995032
25	16.34947616	13.27921237	12.29931647
	148.	166.	164.
	1.	1.	1.
30	13.79797032	16.92919857	17.75968524
	137.6623857	146.2744761	157.4469454
	16.20202868	13.07080143	12.24033476
	149.	157.	165.
	1.	1.	1.
35	13.96468522	17.09909739	17.80918199
	138.5332584	147.5998948	158.9068139
	16.03631478	12.90090261	12.19081801
	150.	158.	166.
40	1.	1.	1.
	14.16097317	17.24138579	17.86083341
	139.4273121	148.9512436	160.3781394
	15.83902683	12.75863421	12.14906659
45	151.	159.	167.
	1.	1.	1.
	14.4133724	17.36244872	17.88646522
	140.352039	150.3251212	161.8625036
	15.6866276	12.63755128	12.11453478
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APPENDIX----TABLE I (contd.)

	168.	176.	184.
	1.	1.	1.
5	17.91320062	17.96141301	17.96141301
	163.3345502	176.2617969	187.1976914
	12.03858699	12.03858699	12.03858699
	169.	177.	185.
10	1.	1.	1.
	17.93446227	17.96141301	17.96141301
	164.8209707	176.7537837	188.6896782
	12.03858699	12.03858699	12.03858699
	170.	178.	186.
15	1.	1.	1.
	17.9494876	17.96141301	17.96141301
	166.3104914	178.2457705	190.181885
	12.03858699	12.03858699	12.03858699
	171.	179.	187.
20	1.	1.	1.
	17.95843948	17.96141301	17.96141301
	187.8018628	178.7377579	191.8738518
25	12.04156052	12.03858699	12.03858699
	172.	180.	188.
	1.	1.	1.
30	17.96141301	17.96141301	17.96141301
	189.2938496	181.2207441	183.1656388
	12.03858699	12.03858699	12.03858699
	173.	181.	189.
35	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	170.7868365	182.7217809	194.6576254
	12.03858699	12.03858699	12.03858699
	174.	182.	190.
40	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	172.2778238	184.2137178	190.1498122
	12.03858699	12.03858699	12.03858699
	175.	183.	191.
45	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	173.7698101	185.7057046	197.641599
	12.03858699	12.03858699	12.03858699
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APPENDIX—TABLE I (contd.)

	192.	200.	208.
	1.	1.	1.
6	17.96141301	17.96141301	17.96141301
	199.1335859	211.0694803	223.0053748
	12.03858699	12.03858699	12.03858699
	193.	201.	209.
10	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	200.6255727	212.5614671	224.4973616
	12.03858699	12.03858699	12.03858699
	194.	202.	210.
15	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	202.1175595	214.053454	226.8893484
	12.03858699	12.03858699	12.03858699
20	195.	203.	211.
	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	203.8095483	215.5454408	227.4813352
25	12.03858699	12.03858699	12.03858699
	196.	204.	212.
	1.	1.	1.
	17.96141301	17.96141301	17.96141301
30	205.1016331	217.0374276	228.9733221
	12.03858699	12.03858699	12.03858699
	197.	205.	213.
	1.	1.	1.
35	17.96141301	17.96141301	17.96141301
	208.5936199	218.5294144	230.4863089
	12.03858699	12.03858699	12.03858699
	198.	206.	214.
40	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	208.0855067	220.0214012	231.9572957
	12.03858699	12.03858699	12.03858699
45	199.	207.	215.
	1.	1.	1.
	17.96141301	17.96141301	17.96141301
	209.5774935	221.513388	233.4492825
	12.03858699	12.03858699	12.03858699
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APPENDIX—TABLE I (contd.)

	216.	224.	232.
<i>s</i>	1.	1.	1.
	17.98141301	17.91320062	17.46852229
	234.9412693	246.8585768	258.3859581
	12.03858699	12.08978938	12.53347771
<i>10</i>	217.	225.	233.
	1.	1.	1.
	17.98141301	17.88546522	17.36244872
	236.4332561	248.33494	258.7598357
	12.03858699	12.11453478	12.63755128
<i>15</i>	218.	226.	234.
	1.	1.	1.
	17.98141301	17.85093341	17.24136579
	237.9252429	249.8042656	261.1111846
	12.03858699	12.14906559	12.75883421
<i>20</i>	219.	227.	235.
	1.	1.	1.
	17.90141801	17.80918199	17.09909739
	239.4172297	251.285134	282.4366033
<i>25</i>	12.03858699	12.19081801	12.90090261
<i>30</i>	220.	228.	236.
	1.	1.	1.
	17.88141301	17.75986524	16.92918857
	240.5092166	252.7160473	263.7317954
	12.03858699	12.24033476	13.07080143
<i>35</i>	221.	229.	237.
	1.	1.	1.
	17.95843948	17.70168353	16.72078763
	242.400588	254.1554056	264.9309855
	12.04156052	12.29831647	13.27921237
<i>40</i>	222.	230.	238.
	1.	1.	1.
	17.9494876	17.63433786	16.46263075
	243.8901087	255.5814787	266.2054178
	12.0505124	12.38566215	13.54736925
<i>45</i>	223.	231.	239.
	1.	1.	1.
	17.93446227	17.55686252	16.06998424
	245.3765291	258.9923887	267.3590404
	12.06553773	12.44353748	13.93001576
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APPENDIX—TABLE I (contd.)

	240.	248.	256.
	1.	1.	1.
5	16.	12.94340527	12.06022273
	268.3590404	274.9475585	280.608891
	16.	17.05659473	17.91977727
	241.	249.	257.
10	1.	1.	1.
	14.30598452	12.8140918	11.99392308
	269.2705971	275.6931747	281.2749951
	15.69401548	17.1859082	18.00607692
	242.	250.	258.
15	1.	1.	1.
	14.00473934	12.69230789	11.97136814
	270.1461527	270.4265081	281.9334962
	15.09526068	17.30769231	18.08853386
20	243.	251.	259.
	1.	1.	1.
	13.76945829	12.5771403	11.83236452
	270.9945196	277.1483838	282.5847833
25	16.23054371	17.4228597	18.18763548
	244.	252.	260.
	1.	1.	1.
30	13.56897309	12.46788278	11.75675678
	271.8203336	277.8595291	283.2292277
	16.43102691	17.53211722	18.24324324
	245.	253.	261.
	1.	1.	1.
35	13.39119801	12.36397525	11.68440285
	272.6266048	278.5606927	283.8671759
	16.60880199	17.63602475	18.31559715
	246.	254.	262.
40	1.	1.	1.
	13.22892331	12.28496585	11.6151807
	273.4165084	279.2521588	284.498957
	16.77007869	17.73503416	18.3848193
	247.	255.	263.
45	1.	1.	1.
	13.08146	12.1704842	11.51898327
	274.188708	279.934763	285.1248837
	16.91854	17.8295158	18.45101673
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APPENDIX—TABLE I (contd.)

	264.	272.	280.
5	1.	1.	1.
	11.48571635	11.07678794	10.82497548
	285.7452642	290.5402815	295.1209662
	18.51428366	18.92321206	19.17502452
10	265.	273.	281.
	1.	1.	1.
	11.42629688	11.03705969	10.80386798
	286.360354	291.1223146	295.683781
	18.57470332	18.96294031	19.19613202
15	266.	274.	282.
	1.	1.	1.
	11.36765042	10.99973729	10.78501326
	286.9704569	291.7012402	296.2450624
20	18.63234958	19.00026271	19.21498674
	267.	275.	283.
	1.	1.	1.
	11.31271187	10.96479338	10.76840067
25	287.5758263	292.2772672	298.804995
	18.68728813	19.03520662	19.23159933
	268.	276.	284.
	1.	1.	1.
30	11.26042247	10.93220339	10.75402101
	288.1767162	292.8506005	297.3637622
	18.73967753	19.0677966	19.24597899
	269.	277.	285.
	1.	1.	1.
35	11.21072989	10.9019463	10.74186048
	288.7733721	293.4214412	297.9216456
	18.78927011	19.0980547	19.26813364
40	270.	278.	286.
	1.	1.	1.
	11.18368723	10.87399937	10.73193052
	289.3660321	293.9898865	298.4785256
	18.83841277	19.12600063	19.26806948
45	271.	279.	287.
	1.	1.	1.
	11.11895249	10.84834798	10.72420792
	289.954927	294.556431	299.0348819
50	18.88104751	19.15165202	19.27679208

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APPENDIX—TABLE I (contd.)

	288.	296.	304.
	1.	1.	1.
5	10.71869464	10.75402101	10.93220339
	299.5907931	304.0434367	308.5711635
	19.28130536	19.24597899	19.0677966
	289.	297.	305.
10	1.	1.	1.
	10.71538781	10.76840067	10.96479338
	300.1464378	304.6033694	309.1471908
	19.28461219	19.23159933	19.03520662
15	290.	298.	306.
	1.	1.	1.
	10.71426572	10.78501326	10.99973729
	300.7019932	305.1646497	309.7261161
	19.28571428	19.21498674	19.00026271
20	291.	299.	307.
	1.	1.	1.
	10.71538781	10.80388798	11.03705869
	301.2576378	305.7274646	310.3081492
25	19.28461219	19.19013202	18.96294031
	292.	300.	308.
	1.	1.	1.
30	10.71869464	10.82497548	11.07678794
	301.8136489	306.2919897	310.8935038
	19.28130536	19.17502452	18.92321206
	293.	301.	309.
	1.	1.	1.
35	10.72420792	10.84834798	11.11895249
	302.3689051	306.6584442	311.4823987
	19.27579208	19.15165202	18.88104751
	294.	302.	310.
40	1.	1.	1.
	10.73193052	10.87389937	11.16359723
	302.9268852	307.4268986	312.0750586
	19.26808948	19.12600063	18.83641277
45	295.	303.	311.
	1.	1.	1.
	10.74186646	10.9019453	11.21072989
	303.4848686	307.9978302	312.6717146
	19.25813354	19.0980547	18.78927011
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APPENDIX--TABLE I (contd.)

	312.	320.	328.
	1.	1.	1.
6	11.26042247	11.75675676	12.46788278
	313.2726044	318.2636475	323.7000469
	18.73957753	18.24324324	17.53211722
10	313.	321.	329.
	1.	1.	1.
	11.31271187	11.83236452	12.5771403
	313.8779738	318.9149356	324.4219227
	18.68728813	18.16763548	17.4228597
15	314.	322.	330.
	1.	1.	1.
	11.37676042	11.91136614	12.69230769
	314.4880787	319.5734356	326.165256
	18.63234958	18.08963386	17.30769231
20	316.	323.	331.
	1.	1.	1.
	11.42529868	11.99392308	12.8140918
	315.1031765	320.2395398	326.9008722
	18.57470332	18.00807692	17.1859082
25	316.	324.	332.
	1.	1.	1.
	11.48571635	12.08022273	12.94340527
	315.7235471	320.9138677	326.6597227
	18.51428365	17.91977727	17.05659473
30	317.	325.	333.
	1.	1.	1.
	11.54898327	12.1704842	13.08146
	316.3494737	321.5962709	327.4329254
	18.45101673	17.8295158	16.91854
35	318.	326.	334.
	1.	1.	1.
	11.6161807	12.20496686	13.22992331
	316.9812548	322.287838	328.221826
	18.3848193	17.73503415	18.77007689
40	319.	327.	335.
	1.	1.	1.
	11.69440285	12.36397525	13.39119801
	317.819203	322.0899016	329.0280971
	18.31559715	17.63602475	16.60880199
45			
50			

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APPENDIX—TABLE I (contd.)

	336.	344.	352.
	1.	1.	1.
5	13.56897309	16.92919857	17.75966524
	329.8530112	338.4118276	349.6832968
	16.43102691	13.07080143	12.24033476
	337.	345.	353.
10	1.	1.	1.
	13.76945629	17.09909739	17.80918199
	330.7022781	339.7372461	351.0441663
	16.23054371	12.90090261	12.19081801
	338.	346.	354.
15	1.	1.	1.
	14.00473934	17.24136579	17.85093341
	331.5778337	341.088595	352.5134908
	15.99526066	12.75863421	12.14906659
20	339.	347.	355.
	1.	1.	1.
	14.30598452	17.36244872	17.88546522
	332.4893903	342.4624726	353.9888549
25	16.69401548	12.63765128	12.11453478
	340.	348.	356.
	1.	1.	1.
30	15.	17.46652229	17.91320062
	333.4893903	343.8560621	355.4719016
	15.	12.53347771	12.08879938
	341.	349.	357.
	1.	1.	1.
35	16.06998424	17.55646252	17.93446227
	334.8430132	345.2889521	356.9583221
	13.93001576	12.44353748	12.06553773
	342.	350.	358.
40	1.	1.	1.
	16.45263075	17.83433786	17.9494876
	335.8574662	346.6930251	358.4478428
	13.54736926	12.36566215	12.0505124
	343.	351.	359.
45	1.	1.	1.
	16.72078763	17.70168353	17.95843948
	337.1166354	348.1323834	359.9392142
	13.27821237	12.29831647	12.04156052

50 Claims

1. A dot printer comprising:

55 at least one dot printing element (22);
 an elongated support member (7) for said printing element,
 a platen (28) arranged adjacent to and parallel with said support member,
 a suspension spring and frame element (1) comprising two identical and parallel E-shaped plate spring
 elements (2, 3) having each a stile (10), a first (upper), a second (central) and a third (lower) legs (11, 12, 13),
 60 forming a pair of stiles and three pairs of legs, the ends of said support member (7) being respectively
 connected to the free ends of one pair of said legs, the free ends of at least one of the remaining pairs of
 legs being rigidly affixed to the frame of said printer to support the whole suspension element, and
 drive means (14—16) for reciprocating said support member in a direction parallel to said platen,
 characterized in that:
 the ends of said support member (7) are respectively rigidly connected to the free ends of the first
 65 (upper) pair of legs (11),

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the free ends of the second (central) pair of legs (12) are connected to a frame piece (9) which is rigidly effixed to the frame of said printer,
 said support member (7) and the free ends (4) of the third (lower) pair of legs (13) are linked together through a connector bar (6).

6 said stiles (10) of said E-shaped elements are connected together through braces (10a, 10b),
 said drive means are designed to cause a linear speed reciprocation movement of said printing element support member without orthogonal or off-axis forces.

2. Dot printer according to claim 1, characterized in that said E-shape plate spring elements (2, 3), said support member (7), said frame piece (9) and said connector bar (6) constitute a unitary molded flexible element.

10 3. Dot printer according to claim 1 or 2, characterized in that said drive means are arranged to reciprocate both the first (upper) and the third (lower) pairs of legs (11, 13), thus flexing said first and second pair of legs and moving said support member (7) and said dot printing element (22) back and forth along a print line parallel to said platen (26).

15 4. Dot printer according to claim 1, 2 or 3, characterized in that the combined spring rates of said first and third pairs of legs equals that of said second pair of legs.

5. Dot printer according to any one of the preceding claims characterized in that said drive means comprise:
 a fixed field magnet (14),
 20 a winding coil (16) suspended in the field of said magnet and moving with respect thereto upon application of electrical current to said coil, the external end of said coil being connected to said printing element support member for reciprocation thereof, said coil (16) comprising:
 a first winding (31) receiving a driving current from a waveform generator (33) and
 a second winding (32) including a circuit containing an inverting amplifier (38, 39) summation means
 25 (40, 41) and control means for modifying the driving current applied to said first winding to produce exact tracking between input driving signals to said winding and the resulting physical motion thereof.

6. Dot printer according to any one of the previous claims, characterized in that it further comprises:
 paper print media drive means (20) for feeding said paper (27) incrementally past said platen (26),
 incremental cam and clutch means (17, 18), and
 30 an interposer means so effixed to said suspension spring and frame element as to be reciprocated therewith and to interact with said cam and one way clutch means for providing intermittent rotary output, said intermittent rotary output being connected to said paper media drive and incrementing means (20) to increment said paper at the end of each said reciprocation.

7. Dot printer according to any one of claims 1 to 4, characterized in that said drive means comprise:
 35 a uniformly rotating motor (44),
 a meshed pair of non-circular gears (47A, 47B), one of which (47A) being coupled to said motor (44),
 the other one (47B) being coupled to the driving shaft of a crank and rod type mechanism (50, 51, 52), the geometrical configuration of said non-circular gears being such that said driving shaft is rotated at an irregular angular velocity which, when transmitted to said crank and rod type mechanism causes the free
 40 end of said rod (52) to move at a substantially linear velocity, said free end being connected to said support member (7) to provide said linear reciprocation movement.

8. Dot printer according to claim 7, characterized in that said driving shaft of said crank and rod mechanism is coupled to the shaft of another identical crank and rod type mechanism arranged symmetrically with respect to the first one, the respective free ends of both rods (52) being connected together and both rods being so mounted that they always form a V, more or less flared according to the angular position of the shafts, but having always the same symmetry axis, which symmetry axis is parallel to the direction of said reciprocating movement.

9. Dot printer according to any one of the preceding claims, characterized in that said stiles (10) of said E-shaped elements are adapted to cause a fanning of air whenever said legs are flexed back and forth by
 50 said reciprocation.

10. Dot printer according to any one of claims 2 to 9, characterized in that said unitary molded flexible element is molded integrally of a plastic having a specific gravity of at least 1.06, a tensile modulus of at least 23800 kg/cm² and a creep modulus of at least 22400 kg/cm² at 6°C and 105 kg/cm² load.

65 Patentansprüche

1. Matrixdrucker mit:
 mindestens einem Punktdruckelement (22);
 einem länglichen Halteglied (7) für das besagte Druckelement,
 60 einer am besagten Halterungselement anliegenden und parallel zu ihm angeordneten Druckwalze (26),
 einer Aufhängungsfeder und einem Rahmenelement (1), mit zwei identischen und parallelen E-förmigen Blattfederelementen (2, 3), von denen jedes eine Stufe (10), ein erstes (obores), ein zweites (mittleres) und ein drittes (unteres) Bein (11, 12, 13) besitzt, welche ein Paar Stufen und drei Paar Beine bilden, sodass die Enden des besagten Halterungsgliedes (7) an den freien Enden eines Paares der
 65 besagten Beine angeschlossen sind, und die freien Enden von mindestens einem der verbleibenden

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Beinpaare starr am Rahmen des besagten Druckers befestigt sind, um das ganze Aufhängelement zu tragen,
und Antriebsmittel (14-16), um das besagte Halterungsglied in einer Richtung parallel zur besagten Weite zu bewegen,
5 dadurch gekennzeichnet, dass:
die Enden des besagten Halterungsgliedes (7) starr an die freien Enden des ersten (oberen) Beinpaars (11) angeschlossen sind,
die freien Enden des zweiten (mittleren) Paars (12) an ein Rahmenteil (9) angeschlossen sind, welches starr am Rahmen des besagten Druckers befestigt ist,
10 das besagte Halterungsglied (7) und die freien Enden (4) des dritten (unteren) Beinpaars (13) durch eine Verbindungsstange (6) miteinander verbunden sind,
die besagten Stufen (10) der besagten E-förmigen Elemente durch Stroben (10a, 10b) miteinander verbunden sind,
die besagten Antriebsmittel ausgelegt sind, um eine Bewegung des besagten
15 Druckelementhalterungsgliedes in linearer Geschwindigkeit in beiden Richtungen ohne rechtwinklige oder von der Achse wegstrebende Kräfte zu erzeugen.
2. Matrixdrucker gemäss Anspruch 1, dadurch gekennzeichnet, dass die besagten E-förmigen Blattfederelemente (2, 3), das besagte Halterungsglied (7), das besagte Rahmenteil (9) und die besagte Anschlussstange (6) ein einziges gegossenes flexibles Plastikbauteil bilden.
20 3. Matrixdrucker gemäss Anspruch 1 oder 2, dadurch gekennzeichnet, dass die besagten Antriebsmittel so angeordnet sind, dass sie sowohl das erste (obere) als auch das dritte (untere) Beinpaar (11, 13) hin- und herzubewegen, und damit das besagte erste und zweite Beinpaar biegen und das besagte obere Glied (7) und das besagte Matrixdruckelement (22) an einer Druckzeile parallel zur besagten Druckwalze (26) vorwärts und rückwärts bewegen.
25 4. Matrixdrucker gemäss Anspruch 1, 2 oder 3, dadurch gekennzeichnet, dass die kombinierten Federkräfte des besagten ersten und dritten Beinpaars gleich mit denen des zweiten Beinpaars sind.
5. Matrixdrucker gemäss einem der vorangehenden Ansprüche, dadurch gekennzeichnet, dass das besagte Antriebsmittel enthält:
einen festen Feldmagneten (14),
30 eine Wicklungsspule (15), im Feld des besagten Magneten aufgehängt und sich bewegend in Abhängigkeit von dem an der besagten Spule anliegenden elektrischen Strom, wobei das äussere Ende der besagten Spule an das besagte Druckelement-Halteglied angeschlossen ist, um dieses hin- und herzubewegen, enthaltend:
eine erste Wicklung (31), die einen Antriebstrom aus einem Wechselstromgenerator (33) empfängt,
35 und
eine zweite Spule (32) mit einer Schaltung, die einen Umkehrverstärker (38, 39) mit Summiermitteln (40, 41) und Steuermitteln für die Änderung des Antriebstromes enthält, der an die besagte erste Wicklung angelegt wird, um eine genaue Entsprechung zwischen den Eingangsentriebssignalen an der besagten Wicklung und den sich daraus ergebenden physikalischen Bewegungen zu erzeugen.
40 6. Matrixdrucker gemäss einem der vorangehenden Ansprüche, dadurch gekennzeichnet, dass er außerdem enthält:
Antriebsmittel (20) für Druckmedium Papier für den inkrementalen Vorschub des besagten Papiers (27)
über die besagte Druckwalze (26),
Inkrementale Nocke und Klammern (17, 18) und
45 ein dazwischenliegendes Mittel, so an der besagten Aufhängungsfeder und am Rahmentelement befestigt, dass es zusammen mit diesem hin- und herbewegt wird und mit der besagten Nocke und Einwegklammer in Wechselwirkung tritt, um in Abständen eine Drehbewegung zu liefern, wobei die besagte Drehbewegung an dem besagten Papiermediumantrieb angeschlossen wird, und Mittel (20) zum Inkrementieren des besagten Papiers am Ende einer jeden Hin- und Herbewegung.
50 7. Matrixdrucker gemäss einem der Ansprüche 1 bis 4, dadurch gekennzeichnet, dass der besagte Antrieb enthält:
einen gleichmässig laufenden Motor (44),
ein ineinander eingreifendes Paar von nicht runden Getriebeelementen (47A, 47B), von denen eines (47A) am besagten Motor (44) angekoppelt ist, während das andere (47B) an der Antriebswelle eines
55 Mechanismus vom Typ Kurbelwelle und Stange (50, 51, 52) angekoppelt ist, und die geometrische Konfiguration des besagten nicht-runden Getriebeelementes so ist, dass die besagte Antriebswelle in einer ungleichmässigen Winkelgeschwindigkeit angetrieben wird, d.h. wenn sie an den besagten Kurbelwellen- und Stangenmechanismus übertragen wird, das freie Ende der besagten Stange (52) in einer wesentlich linearen Geschwindigkeit antriebt, während das besagte freie Ende am besagten Halterungsglied (7) angeschlossen ist, um die besagte lineare Hin- und Herbewegung zu erzeugen.
60 8. Matrixdrucker gemäss Anspruch 7, dadurch gekennzeichnet, dass die besagte Antriebswelle des besagten Kurbelwellen- und Stangenmechanismus an die Welle eines anderen identischen Kurbelwellen- und Stangenmechanismus angeschlossen ist, der symmetrisch zum ersten angeordnet ist und dass die freien Enden der beiden Stangen (52) miteinander verbunden sind und beide Stangen so montiert sind,
65 dass sie immer ein V bilden, je nach der Winkelposition der Welle, mehr oder weniger weit geöffnet,

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jedoch immer mit der gleichen Symmetrieachse, die parallel zur Richtung der besagten Hin- und Herbewegung verläuft.

9. Matrixdrucker gemäß einem der vorangehenden Ansprüche, dadurch gekennzeichnet, dass die besagten Stufen (10) den besagten E-förmigen Elementen angepasst sind, um eine Belüftung zu bewirken, 5 immer, wenn die besagten Beine durch die besagte Vor- und Rückwärtsbewegung nach vorn und hinten gebogen werden.

10. Matrixdrucker gemäß einem der Ansprüche 2 bis 9, dadurch gekennzeichnet, dass die besagten einheitlich gegossenen flexiblen Elemente vollständig aus Kunststoff mit einem spezifischen Gewicht von mindestens 1,06 gegossen sind, mit einem Spannungsmodul von mindestens 23800 kp/cm² und einem 10 Kriechmodul von mindestens 22400 kg/cm² bei 5°C und einer Belastung von 105 kg/cm².

Revendications

1. Une imprimante par points comprenant:
 15 au moins un élément d'impression par points (22),
 un élément de support allongé (7) pour ledit élément d'impression,
 une platine (26) disposée dans une position adjacente et parallèle audit élément de support,
 un élément à cadre et ressort de suspension (1) comprenant deux éléments flexibles à plaques en forme de E identiques et parallèles (2, 3) présentant chacune un montant (10), une première (supérieure),
 20 une deuxième (centrale) et une troisième (inférieure) paires (11, 12, 13), formant une paire de montants et trois paires de pattes, les extrémités dudit élément de support (7) étant respectivement raccordées aux extrémités libres d'une paire d'endites pattes, les extrémités libres d'au moins l'une des paires de pattes restant étant fixées au chassis de ladite imprimante pour supporter l'élément de suspension en entier, et
 25 des moyens d'entraînement (14—16) pour animer ledit élément de support d'un mouvement de va et vient parallèlement à ladite platine,
 caractérisée en ce que:
 les extrémités dudit élément de support (7) sont respectivement fixées aux extrémités libres de la première (supérieure) paire de pattes (11),
 les extrémités libres de la deuxième (centrale) paire de pattes (12) sont raccordées à une partie de 30 chassis (9) qui est fixée au chassis de ladite imprimante,
 ledit élément de support (7) et les extrémités libres (4) de la troisième (inférieure) paire de pattes (13) sont reliées par une barre de connexion (8),
 ledits montants (10) desdits éléments en forme de E sont reliés par des tirants (10a, 10b),
 ledits moyens d'entraînement sont conçus un mouvement de va et vient à vitesse linéaire dudit 35 élément de support d'élément d'impression sans application de forces orthogonales ou désaxées.

2. Imprimante par points selon la revendication 1 caractérisée en ce que ledits éléments flexibles à plaques en forme de E (2, 3), ledit élément de support (7), ladite partie de chassis (9) et ladite barre de connexion (8) constituent un élément en plastique flexible moulée formant une unité.

3. Imprimante par points selon la revendication 1 ou 2 caractérisée en ce que ledits moyens d'entraînement sont agencés de façon à animer d'un mouvement de va et vient à la fois les première (supérieure) et troisième (inférieure) paires de pattes (11, 13), ce qui provoque ainsi la flexion desdites première et deuxième paires de pattes et le déplacement dudit élément de support (7) et dudit élément d'impression par points (22) suivant un mouvement de va et vient le long d'une ligne d'impression parallèle à ladite platine (26).

4. Imprimante par points selon la revendication 1, 2 ou 3 caractérisée en ce que les constantes de 40 ressort combinées desdites première et troisième paires de pattes sont égales à celle de ladite deuxième paire de pattes.

5. Imprimante par points selon l'une quelconque des revendications précédentes caractérisée en ce que ledits moyens d'entraînement comprennent:
 45 un aimant de champ fixe (14),
 une bobine à enroulement (15) suspendue dans le champ dudit aimant et se déplaçant par rapport à celui ci lors de l'application de courant électrique à ladite bobine, l'extrémité extérieure de ladite bobine étant connectée audit élément de support d'élément d'impression pour animer celui ci d'un mouvement de va et vient, ladite bobine (15) comprenant:
 50 un premier enroulement (31) recevant un courant d'excitation à partir d'un générateur de formes d'ondes (33) et
 un second enroulement (32) comprenant un circuit contenant un amplificateur inverseur (38, 39), des moyens de sommation (40, 41) et des moyens de commande pour modifier le courant d'excitation appliqué 55 audit premier enroulement pour obtenir une correspondance exacte entre les signaux d'excitation d'entrée audit enroulement et le mouvement physique résultant de ceux ci.

6. Imprimante par points selon l'une quelconque des revendications précédentes caractérisée en ce qu'elle comprend en outre:
 60 des moyens de commande des milieux d'impression en papier (20) pour alimenter ledit papier (27) par incrément de devant ladite platine (26),

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des moyens de commande à came et embrayage (17, 18) et un moyen de commande fixé audit élément du chassis à ressort de suspension pour être animé d'un mouvement de va et vient avec celui ci et fonctionner en association avec ledit moyen à came et à embrayage monodirectionnel pour délivrer une sorte de rotation intermittente, ladite sorte de rotation intermittente étant appliquée auxdits moyens de commande et d'incrémentation du milieu en papier (20) pour incrémenter ledit papier à la fin de chacun desdits mouvements de va et vient.

5 7. Imprimante par points selon l'une quelconque des revendications 1 à 4 caractérisée en ce que lesdits moyens de commande comprennent:
moyens de commande comprennent:
un moteur à rotation uniforme (44),
10 un engrenage de deux pignons non circulaires (47A, 47B), dont l'un (47A) est accouplé audit moteur (44), l'autre (47B) étant accouplée à l'arbre d'entraînement d'un mécanisme du type à tiges et manivelles (50, 51, 52), la configuration géométrique desdits pignons non circulaires étant telle que ledit arbre d'entraînement est entraîné en rotation à un vitasse angulaire irrégulière qui, lorsqu'elle est transmise audit mécanisme du type à tiges et manivelles, provoque le déplacement de l'extrémité libre de ladite tige (52) à une vitesse pratiquement linéaire, ladite extrémité libre étant raccordée audit élément de support (?) pour provoquer ledit mouvement de va et vient linéaire.

15 8. Imprimante par points selon la revendication 7 caractérisée en ce que ledit arbre d'entraînement dudit mécanisme à tiges et manivelles est accouplé à l'arbre d'un autre mécanisme de type identique disposé symétriquement par rapport au premier, les extrémités libres respectives des deux tiges (52) étant reliées et les deux tiges étant montées de façon qu'elles forment toujours un V plus ou moins évasé selon la position angulaire des arbres, mais en conservant toujours le même axe de symétrie, lequel axe de symétrie est parallèle audit mouvement de va et vient.

20 9. Imprimante par points selon l'une quelconque des revendications précédentes caractérisée en ce que lesdits montants (10) desdits éléments en forme de E sont conçus pour provoquer une ventilation pneumatique chaque fois que les pattes sont fléchies d'avant en arrière et vice versa par ledit mouvement de va et vient.

25 10. Imprimante par points selon l'une quelconque des revendications 2 à 9, caractérisée en ce que ledit élément flexible moulé en une seule pièce est constitué d'une seule pièce de matière plastique dont le poids spécifique est au moins de 1,06, le module de traction d'au moins 23800 kg/cm² et le module de flUAGE d'au moins 22400 kg/cm² à 5°C et avec une charge de 105 kg/cm².

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FIG. 1

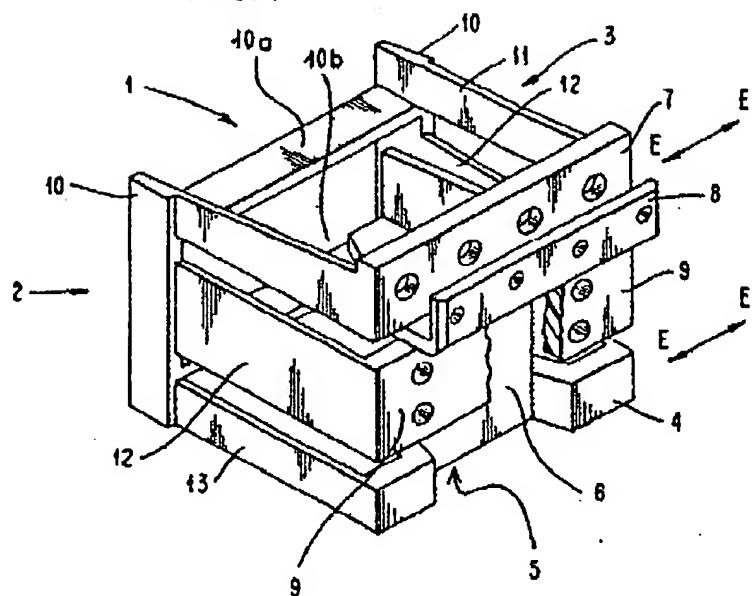
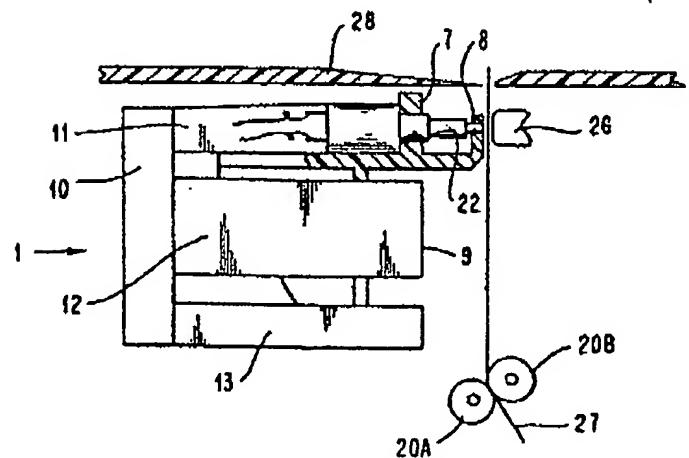
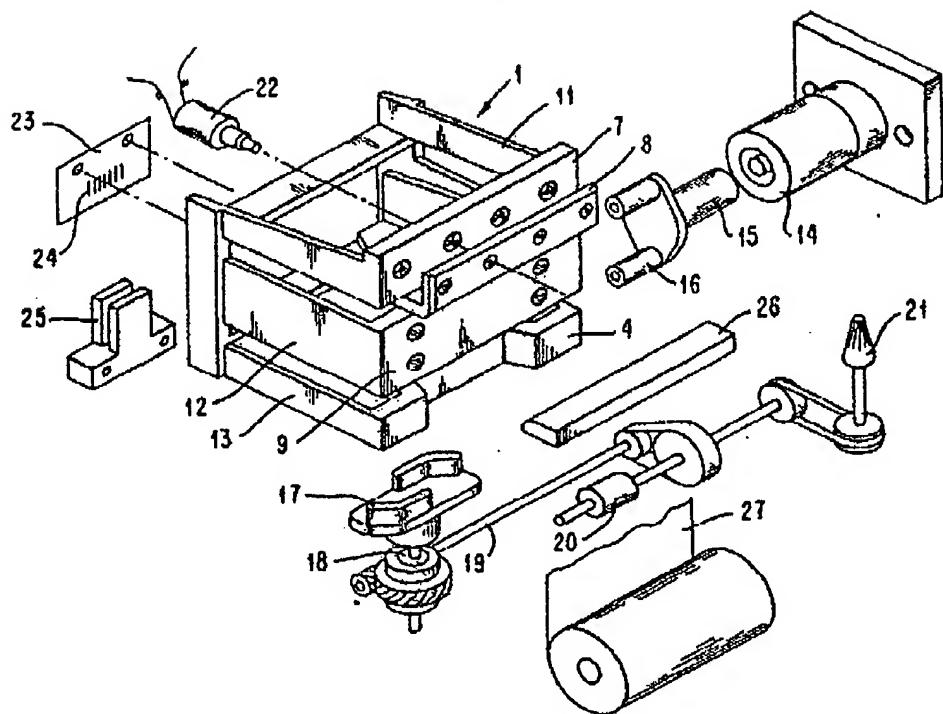


FIG. 3

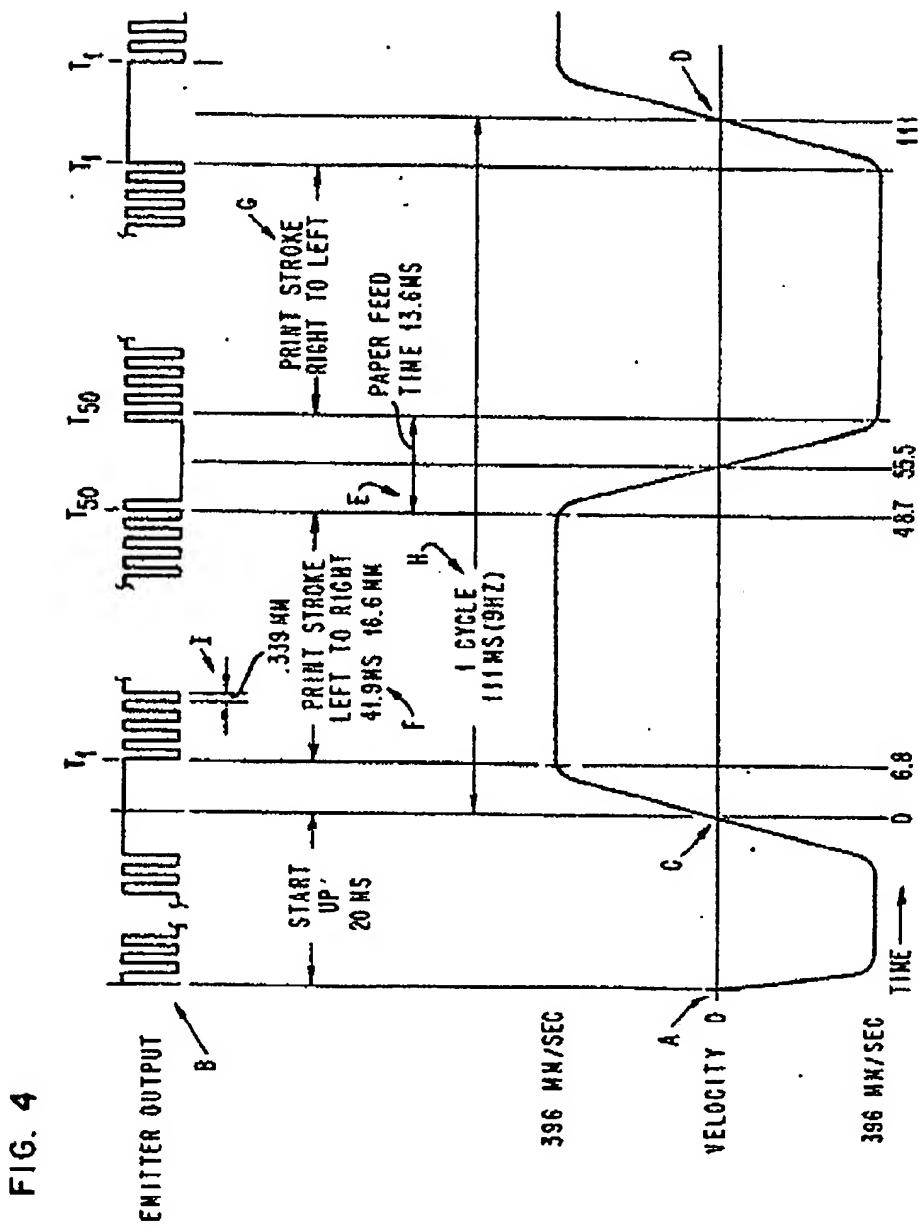


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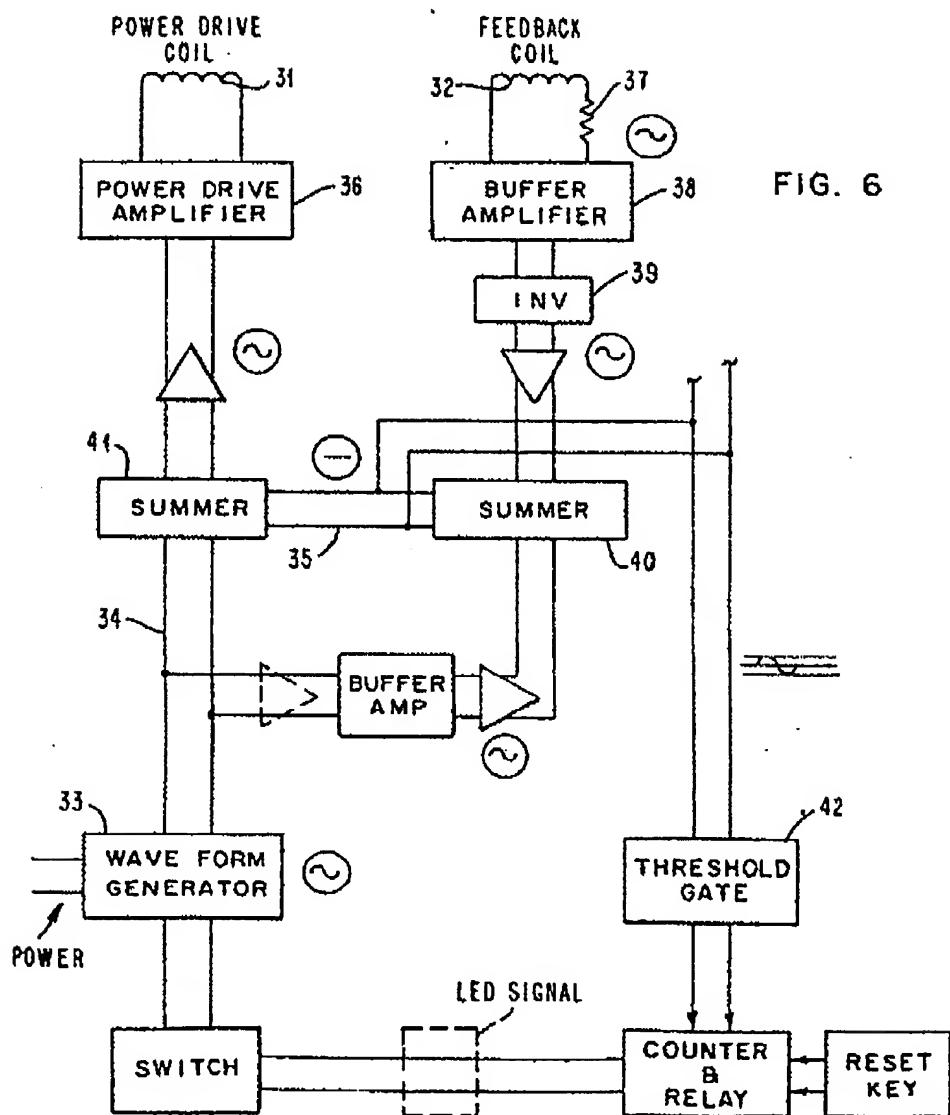
FIG. 2



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FIG. 5

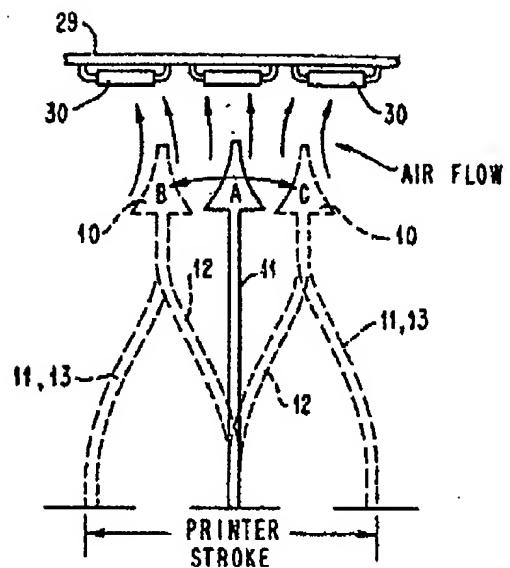
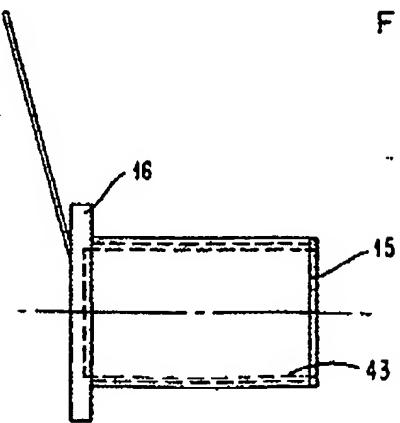
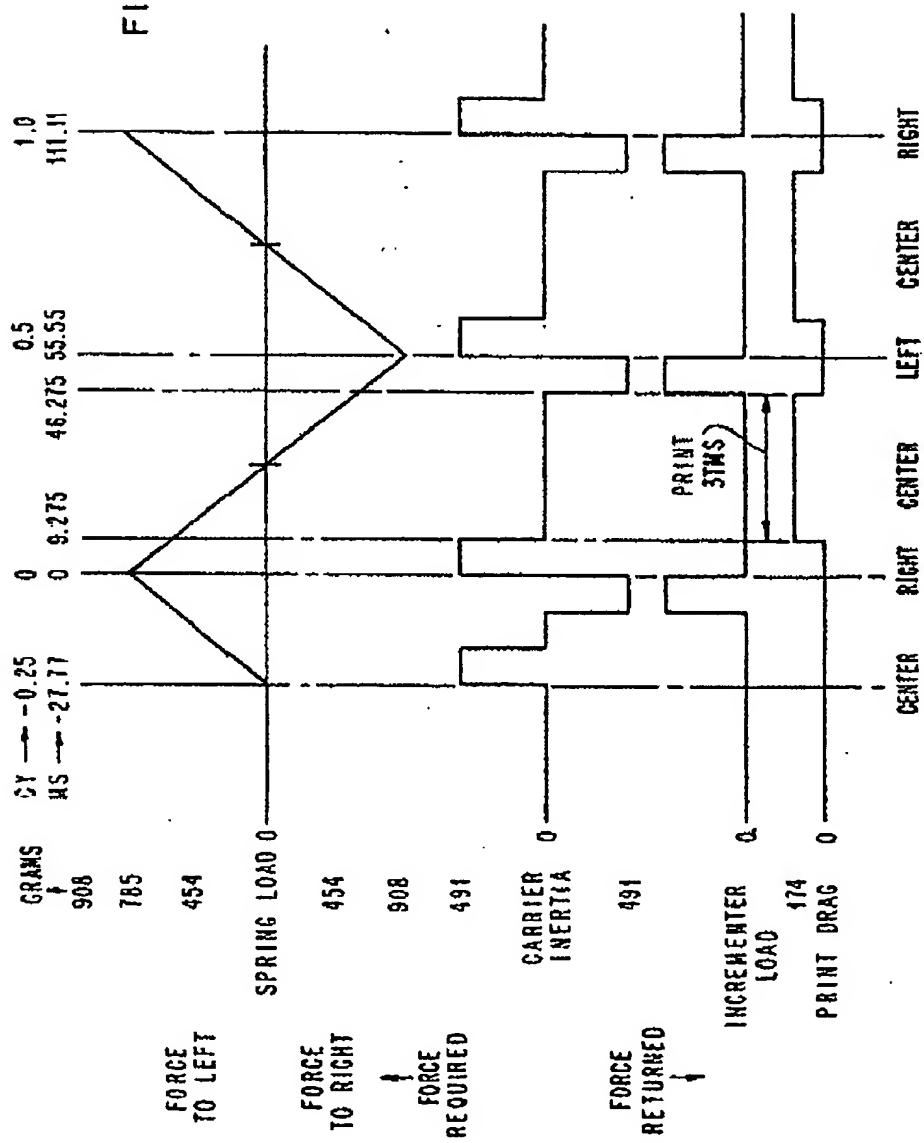


FIG. 7



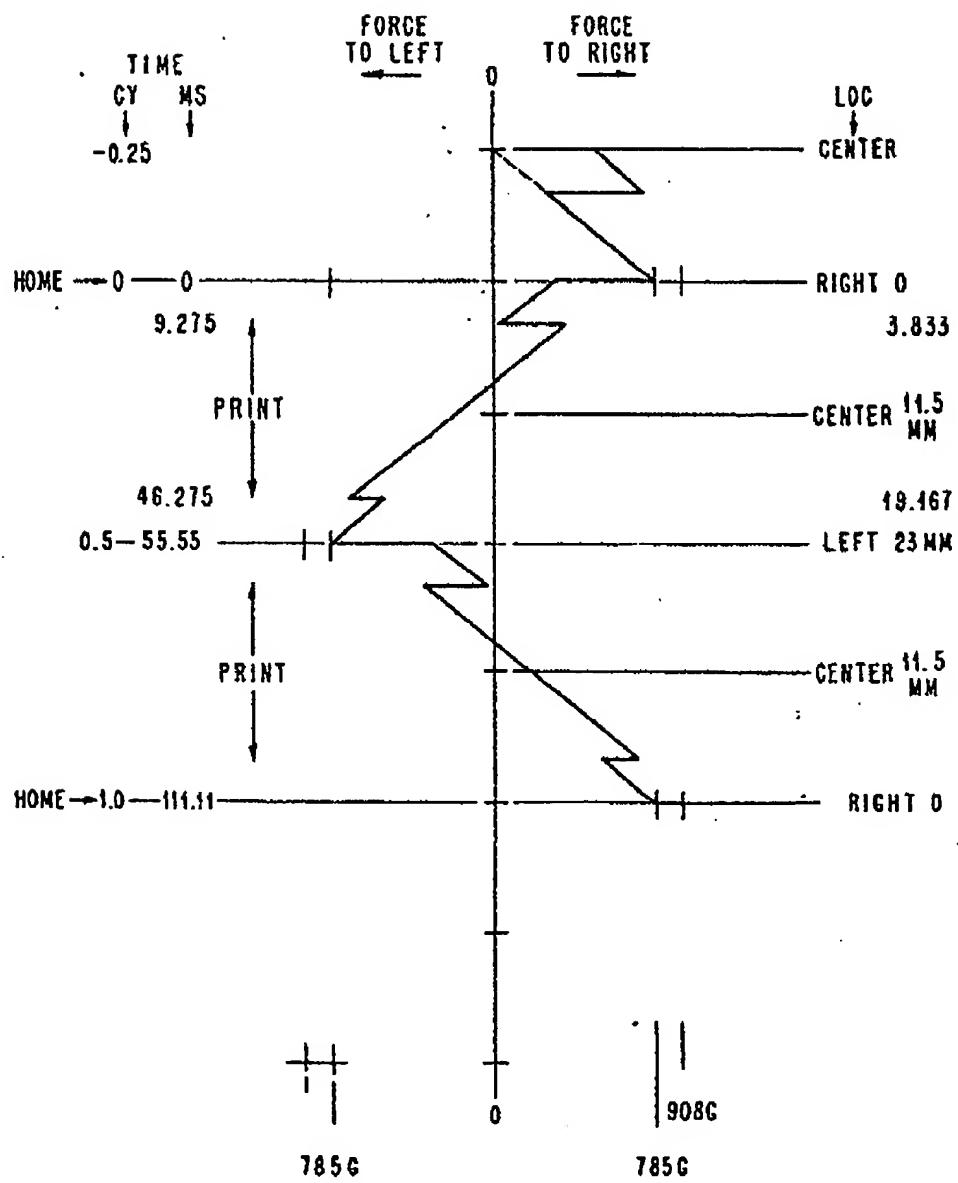
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8
G.
E.



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FIG. 9



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FIG. 10

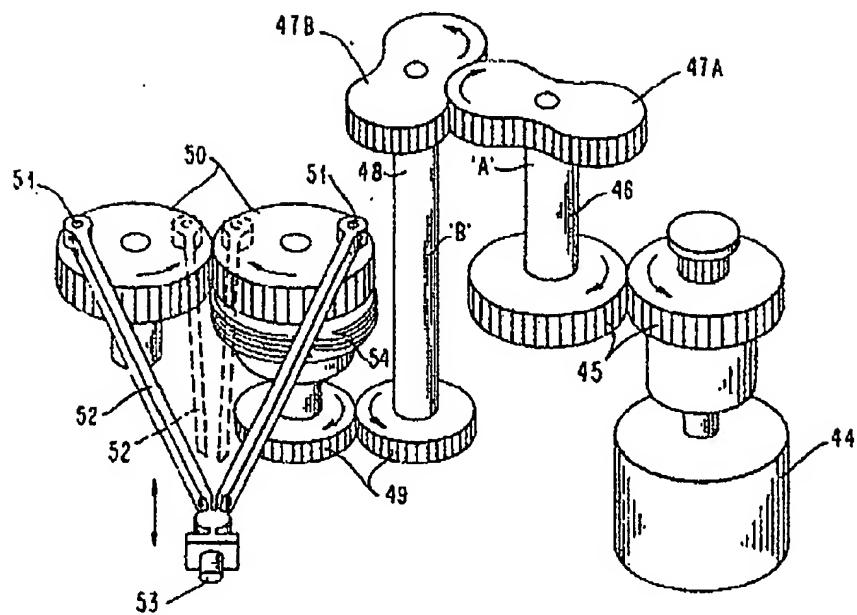


FIG. 12

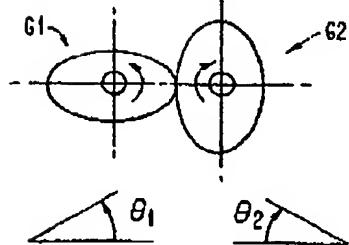
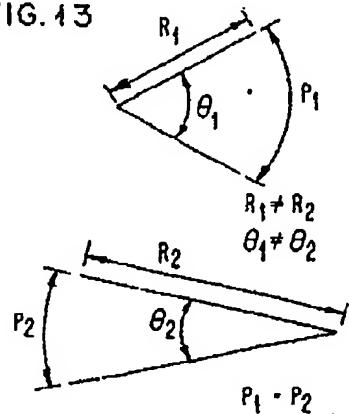


FIG. 13



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FIG. 11

